

Split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SADDLE BILLET
Job Number	: 31387 -1		
Estimate Number	: 10033	Part Number	: D6101003
P.O. Number	: N/A	Drawing Number	: D6101 REV A
This Issue	: 3/20/2007 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A Type : MACHINED PARTS	Material	: N/A
Previous Run	: 25349	Due Date	: 6/1/2007
Written By	: <u>[Signature]</u>	Qty:	20 80 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est. A: 01.05.04 New Issue EC		

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1	DRILLING	DRILLING
2	DRILLING	DRILLING
3	DRILLING	DRILLING
4	DRILLING	DRILLING
5	DRILLING	DRILLING
6	DRILLING	DRILLING
7	DRILLING	DRILLING
8	DRILLING	DRILLING
9	DRILLING	DRILLING
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98	DRILLING	DRILLING
99	DRILLING	DRILLING
100	DRILLING	DRILLING

10	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3385

a)Description: Alluminum billet

b) 7.875" x 6.250" x 2.00" thick

c) Tolerance on all dimensions are $+0.030"/-0.000"$

d) Grain direction along 7.875" length

e) Material: 7075-T7351 (QQ-A-250/12)

f) Material certification required

20	D6101003P	7075-T7351 2X6.25X7.875
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 120.0000 Each(s)
7075-T7351 2X6.25X7.875

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6101

Date: Tuesday, 3/20/2007 2:36:06 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE BILLET

Job Number: 31387

Part Number: D6101003

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Haas

W

Boyer/04/26 (80)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(80)

Comment: FINAL INSPECTION/W/O RELEASE

Darky69

Job Completion



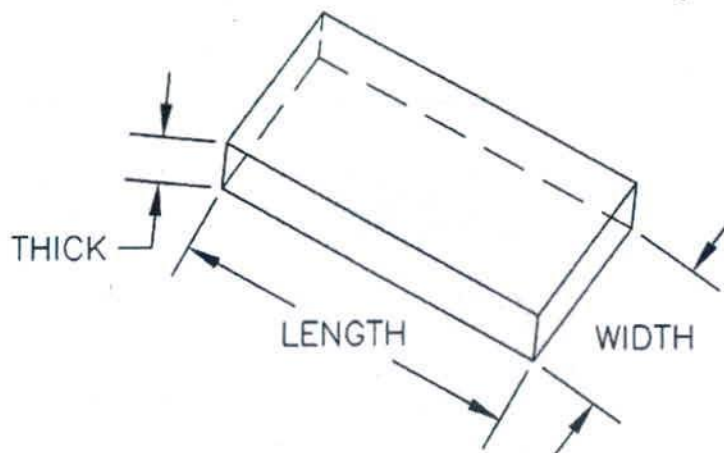
W 07.07.27



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED S	DRAWING NO. D6101	Rev. A SHEET 1 OF 1
DATE 01.03.30		TITLE SADDLE BILLET, 7075	SCALE NTS
A	01.03.30	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
01.04.23



PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, LENGTH x WIDTH x THICK (+0.030/-0.000), AND GRAIN DIRECTION AS SHOWN.

TOLERANCES ON ALL DIMENSIONS ARE +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

Part No.	Alloy	Length	Width	Thick	Grain Direction
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	Along 6.000 Length
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.10 Length

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31387

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ALCAN
ROLLED PRODUCTS

CERTIFIED TEST REPORT

RAVENSWOOD, WV 26164 USA

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE 974503 1512 INCLUSION SERIAL#: 20070430974503 PAGE 1 OF 2

CUSTOMER PURCHASE ORDER NO. & ITEM		ALCAN ORDER NO.	
01-83993		113-581105	
ALLOY	CLAD.	TEMPER	GAUGE
7075	00	T7351	2.00000
ITEM ORDERED		WIDTH	LENGTH
DIST. AEROSPACE/MILITARY SPEC PLATE, SAWED MILL		48.500	144.500
CUSTOMER SPECIFICATION			
AMS-QQ-A-250/12			
PART NUMBER	B/L NUMBER	DATE SHIPPED	
	974500	04/30/07	
WEIGHT SHIPPED	NO. OF PIECES	GOVT. CONTRACT NO.	
5,720	4		

CERTIFICATION

"ALCAN Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on ALCAN Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

ALCAN ROLLED PRODUCTS

P.O. BOX 58

RAVENSWOOD, WV 26164 USA

LeDonna B. Smith
LeDonna B. Smith - Quality Manager

5.720

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %	IACS								
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX								
337471	LT	2	***** T7351 71.9	73.5	60.8	63.7	***** 11.5	11.5	40.5	41.6								
<p>ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS</p> <p>MIL-STD-2154 100%SONIC TESTED MINUS DEAD ZONE CLASS A</p> <p>ALSO CONFORMS TO AMS 4078E, ASTM B209-04 & ASTM B-594</p> <p>ALSO CONFORMS TO BSS 7055 CL A SONIC</p> <p>CASTLE METALS CORP. DATE RCVD 5-4-07 IAC 6857 APPROVED <i>LC</i></p>																		
CHEM COMP	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
	MIN. MAX.		MIN. MAX.		MIN. MAX.		MIN. MAX.		MIN. MAX.		MIN. MAX.		MIN. MAX.		MIN. MAX.		EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																		

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

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FRANKLIN PARK IL

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A M CASTLE 974503 1512

INCLUSION SERIAL#: 20070430974503 PAGE 2 OF 2

CUSTOMER PURCHASE ORDER NO. & ITEM				ALCAN ORDER NO.	
01-83993				113-581105	
ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH
7075	00	T7351	2.00000	48.500	144.500
ITEM ORDERED					
DIST. AEROSPACE/MILITARY SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION					
AMS-QQ-A-250/12					
PART NUMBER		B/L NUMBER		DATE SHIPPED	
		974500		04/30/07	
WEIGHT SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.	
5,720		4			

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ALCAN ROLLED PRODUCTS

P.O. BOX 68

BAVENSWOOD, WV 26164 USA

LaDonna B. Smith
LaDonna B. Smith - Quality Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND		IACS								
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX	MIN	MAX							
ACTUAL CHEMICAL COMPOSITION																			
337471 C SI= 0.06 FE= 0.18 CU= 1.40 MN= 0.05 MG= 2.55 CR= 0.19 ZN= 5.63 I= 0.02 OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																			
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
"END OF CERTIFICATION"																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

ALCAN
ROLLED PRODUCTSCERTIFIED TEST REPORT
RAVENSWOOD, WV 26164 USAA M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE 997701 1512 INCLUSION SERIAL#: 20070430997701 PAGE 1 OF 2

CUSTOMER PURCHASE ORDER NO. & ITEM					ALCAN ORDER NO.	
01-83993					113-581105	
ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH	
7075	00	T7351	2.00000	48.500	144.500	
ITEM ORDERED						
DIST. AEROSPACE/MILITARY SPEC PLATE, SAWED MILL						
CUSTOMER SPECIFICATION						
AMS-QQ-A-250/12						
PART NUMBER		B/L NUMBER		DATE SHIPPED		
		997700		04/30/07		
WEIGHT SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.		
5,740		4				

CERTIFICATION

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ALCAN ROLLED PRODUCTS

P.O. BOX 88

RAVENSWOOD, WV 26164 USA

LaDonna B. Smith - Quality Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
337461	LT	2	***** T7351 71.3	73.1	60.4	62.5	***** 11.5	11.5	40.6	40.7									
<p>-----</p> <p>ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS</p> <p>-----</p> <p>MIL-STD-2154 100%SONIC TESTED MINUS DEAD ZONE CLASS A</p> <p>ALSO CONFORMS TO AMS 4078E, ASTM B209-04 & ASTM B-594</p> <p>ALSO CONFORMS TO BSS 7055 CL A SONIC</p> <p>CASTLE METALS FP</p> <p>DATE REC'D <u>5/14/07</u> IAC <u>6857</u></p> <p>APPROVED BY: <u>REC</u></p>																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX	TOTAL MAX
		SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																			

ALCAN
ROLLED PRODUCTS

CERTIFIED TEST REPORT

RAVENSWOOD, WV 26164 USA

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE & CO
3400 NO WOLF ROAD
FRANKLIN PARK IL

60131

A M CASTLE 997701 1512 INCLUSION SERIAL#: 20070430997701 PAGE 2 OF 2

CUSTOMER PURCHASE ORDER NO. & ITEM				ALCAN ORDER NO.	
01-83993				113-581105	
ALLOY	CLAD.	TEMPER	GAUGE	WIDTH	LENGTH
7075	00	T7351	2.00000	48.500	144.500
ITEM ORDERED					
DIST. AEROSPACE/MILITARY SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION					
AMS-QQ-A-250/12					
PART NUMBER			B/L NUMBER		DATE SHIPPED
			997700		04/30/07
WEIGHT SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.	
5,740		4			

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ALCAN ROLLED PRODUCTS

P.O. BOX 88

RAVENSWOOD, WV 26164 USA

LaDonna B. Smith
LaDonna B. Smith - Quality Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
ACTUAL CHEMICAL COMPOSITION																			
537461	C		SI= 0.06 FE= 0.18 CU= 1.40 MN= 0.05 MG= 2.55 CR= 0.19 ZN= 5.63 TI= 0.02 OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																
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CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
"END OF CERTIFICATION"																			
CHEM COM	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX	TOTAL MAX
		SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																			

SHIP TO:

TRANSTAR METALS
4175 ROYAL DRIVE SUITE 600
KENNESAW, GA 30144

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

P.O. # 01
34152

CERTIFIED TEST REPORT

Serial Number
4094045

BOLD TO:

TRANSTAR METALS INC.
ATTN: ACCOUNTS PAYABLE DEPT.
970 W. 190TH STREET
SUITE 700
TORRANCE, CA 90502

CUSTOMER PO NUMBER: 00138510		WORK PACKAGE:		CUSTOMER PART NUMBER: 152000X48.57L		SHIP RUNDOWN ID: 100951/2		GOV'T CONTRACT NUMBER:		
KAMISH ORDER NO: 1047998		LINE ITEM: 1	SHIP DATE: 12-APR-2007		ALLOY: 7075	CLAD: BARE	TEMPER: T7351		PRODUCT DESCRIPTION: MILL FINISH PLATE	
WEIGHT SHIPPED: 7244 LB		QUANTITY: 5 PCS EST.		S/L NUMBER: 2012428		DANCE: 2.0000 IN		WIDTH: 48.500 IN		LENGTH: 144.500 IN

Certified Specifications

AMS 4078/RevF
ASTM B 209/Rev06
B88 7055/RevA
DPS 4.713/RevN/AmdAF
GSS16100/RevG

AMS-QQ-A-250/12
ASTM B 594/Rev06
CMMP 025/RevQ
EAC M91011/RevD
MMS 159/RevN

AMS-STD-2154
BAC 5439/RevH
CSTI 008/RevQ
GAMPS 9101/RevB
PS 21211/RevK

Test Code: 4297

Test Results

Lot: 993118A5 Cast 895

Drop 51

Ingot 1

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	73.1 : 73.6 (504 : 507)	62.9 : 63.9 (434 : 436)	10.7 : 11.1

Conductivity %IACS:	41.1 Min	41.2 Max
(MS/M):	23.5 Min	23.9 Max

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.21	1.52	0.03	2.43	0.20	5.73	0.03	0.01	0.02	TOT 0.02

CASTLE METALS CORP.
DATE RCVD 5/7/07
IAC 6857
APPROVED BY fw-2pgs

RECEIVED
APR 16 2007

**KAISER
ALUMINUM**

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4084045

Lot: 308460A9 Cast 905 Drop 24 Ingot 4
Tensile: Tempar Dir / # Tests
77381 LY / 2 (Min:Max)

Ultimate KSI (MPA) Yield KSI (MPA) Elongation %
72.9 : 79.0 82.1 : 82.4 11.4 : 12.0
(508 : 508) (428 : 430)

Conductivity %IACS : 41.9 Min 41.9 Max
(MS/M) : 24.0 Min 24.1 Max

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.19	1.46	0.02	2.45	0.21	5.57	0.03	0.01	0.01	TOT 0.03

ALLOY LIMITS

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075 MIN	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00	EACH 0.05
MAX	0.40	0.50	2.00	0.30	2.90	0.25	6.10	0.20	0.05	0.05	TOT 0.15

Aluminum Remainsder

TEST NOTES

Metals represented by this test report was immersion
ultrasonically tested from one side and meets the Class A
and Class B requirements of all specifications referenced
on this test report.

**CERTIFICATION**

KAISER ALUMINUM & CHEMICAL CORPORATION (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MET AND MANUFACTURED IN THE U.S.A. AND HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLD HEREIN IS THE PROPERTY OF KAISER. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S SPECIFICATIONS. THE TIME AND CONDITIONS OF SALE, TEST REPORTS AND/OR FILE, SUBJECT TO EXAMINATION. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER. ALUMINUM & CHEMICAL CORPORATION LABORATORY. THE RECORDS OF FALSE IDENTIFICATION, OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS CERTIFICATE MAY BE PURSUED AS A FELONY UNDER FEDERAL LAW. 800-90075000 CERTIFIED

BILL POYNOR, LABORATORIES SUPERVISOR

Bill Poy

31 554233 964904 01	REQUISITION CLIENT-CUSTOMER REQUISITION NO.	NO. COM. CLIENT-CUST. ORD. NO. 3385	COMPTÉ-ACCT. 91037	VEND. SLS 200	TERR. 40	EXPÉDIE PAR-SHIP VIA TRUCK (PPD) - HANDBOOK	BILL	NO. FEVILLE/EMBALLAGE-B/L NUMBER
ACHETEUR-PURCHASING AGENT LINDA LACELLE		TELEPHONE 613 632-3336	H/C 9	TAXE 0	NO. COM ORD 1	C/C	PREPAID	ROUTE 01*NL-07/1 31-NL-07/E
RE A-SHIP TO:		VENDU A-SOLD TO: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7				INFORMATION CRÉDIT-CREDIT INFORMATION REC SEE FRANCE STATUS OK F.B. 7.25.07		
INSTRUCTIONS/LIVRAISON-DELIVERY INQ-E55608		INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)				INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)		

DESCRIPTION - ITEM 1 2.0000 PLATE 7075-T7351 ALUM 6.25" X 7.875" BLACK W/RED STRIPE		QTE/UNITE COM.-ORDERED 80 PCS		PCES/COM ORD PCS	POIDS COM.-WT. ORDERE 796
		BALLOTS-BUNDLES 1	PCES/PO EXP. SHP. 80	POIDS EXP.-WT. SHIPPED 796	
CERTIFICATE OF CONFORMANCE A.M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon. A.M. Castle & Co. (Canada) Inc.		INSTRUCTIONS TOL: +.025"/- .000" THICKNESS TOL.: +.030"/- .000" GRAIN TO RUN ALONG 7.875" PRIOR DIST/ORD: 01 964904		COULÉE INFO-HEAT INFO QTE-QTY 337471 Noir 16 337461 Jaune 35 393118AS Rouge 29 29.0885QF	
WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.		INSTRUCTIONS (CONT'D.) 80 x 7.875"		FORME-SHAPE I.A.C. NL 6857	

DESCRIPTION - ITEM 2		QTE/UNITE COM.-ORDERED		PCES/COM ORD	POIDS COM.-WT. ORDERE
		BALLOTS-BUNDLES	PCES/PO EXP. SHP.	POIDS EXP.-WT. SHIPPED	
TERMS AND CONDITIONS OF SALE SEE DISCLAIMERS AND LIMITATIONS ON THE REVERSE SIDE		INSTRUCTIONS 1 Box		COULÉE INFO-HEAT INFO QTE-QTY INSTRUCTIONS (CONT'D.)	
				FORME-SHAPE I.A.C.	

DESCRIPTION - ITEM 3		QTE/UNITE COM.-ORDERED		PCES/COM ORD	POIDS COM.-WT. ORDERE
		BALLOTS-BUNDLES	PCES/PO EXP. SHP.	POIDS EXP.-WT. SHIPPED	
ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.		INSTRUCTIONS NOM (LETRE MOULEE)-NAME (PRINT ONLY)		COULÉE INFO-HEAT INFO QTE-QTY INSTRUCTIONS (CONT'D.)	
RECU PAR-RECEIVED BY DATE RECU-DATE RECEIVED				FORME-SHAPE I.A.C.	

FEVILLE D'EMBALLAGE - PACKING S
END

